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SLIDING DOOR SYSTEMS: ASSEMBLY INSTRUCTIONS

HOW TO ASSEMBLE A SLIDING DOOR

	easy	medium	difficult*
Manufacturing	=====		
Assembly	=====		

*Base for the degree of difficulty is a standard sliding door without slant.

This is to be classified as 'easy' in respect of production and installation.

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_GENERAL INFORMATION / TOOLS

ASSEMBLY INSTRUCTIONS SLIDING DOOR SYSTEM: GENERAL INFORMATION

EFI'S sliding door systems offer a wide range of variety and versatility. There are systems with and without bottom tracks, a great number of panel variations, doors for sloped ceilings and corner solutions or doors for special application purposes (lockable, applications room divider etc.). In order to install the sliding doors that have been assembled according to these Directions, please refer to the installation instructions.

These directions were created by people for people. We have made an effort to develop the instructions and pictures so that they are logical and easy to understand. If you should nevertheless find something to be unclear, please let us know so that we may revise that section. **Technical details are subject to change.**

First of all, get a general idea about which EFI series you would like to assemble.

Do you want to install ready-made sliding doors?

These are the assembly instructions; please see separate installation instructions.

Is your sliding door series called „AIR“?

In this case you have to follow the separate instructions for series „AIR“.

Please check to see if you received all items by checking the delivery sheet. Please also look out

for possible transport damage. In case of any damage please contact your supplier immediately.

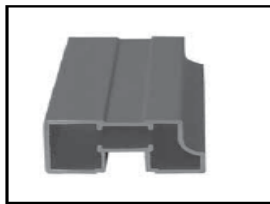
The single components are numbered on the detail drawing as well as on the delivery sheet – please check.

REMARKS: First of all, please read our measurement instructions in order to find the correct measurements.

TOOLS:

- Cross tip screwdriver (Phillips) size 2
- Straightedge (optional)
- Allen wrench 4 mm (included)
- Allen wrench 5 mm
- Drill; 2,5 mm / 1/8", 6,5 mm / 1/4", 10 mm / 3/8"
- Pencil and / or masking tape
- Rubber mallet
- Metal cutting saw

_TECHNICAL TERMS



1_



2_



3_



4_



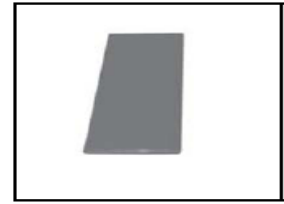
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6_



7_



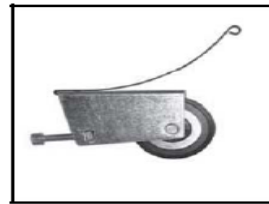
8_



9_



10_



11_



12_

- 1_Vertical profile forms the frame of the sliding door together with the top and bottom rails.
- 2_Top horizontal rail forms the frame of the sliding door together with the vertical profiles and bottom rail.
- 3_Bottom horizontal rail forms the frame of the sliding door together with vertical profiles and top rail.
- 4_Frame screw stainless steel, 32mm.
- 5_Dust excluding brush available in grey, white, black and brown.
- 6_Bracket for dust excluding brush to keep the ends of the brush in place. Is not included in delivery.
- 7_Plugs (10.07.0xx)_
- 8_and 9_Dividing rail to divide panels there are rails that are glued on (8_), that makes a visual division possible, and dividing rails that physically divide panels in a door (9_), that allows for the application of more than one panel in a door.
- 10_Top roller to be fit into the top part of the frame profile (positionings for top tracks are only necessary when position springs are used).
- 11_and 12_Bottom roller rollers embedded in the lower frame profile. Pay attention when using rollers with a locking element that the locking element is not twisted up outside the track when installed. You can only remove doors from the bottom track by carefully leveraging them out with a screwdriver. Furthermore, you cannot insert position springs and stoppers in the bottom track when using rollers with locking elements.
- Panel panels are available in more than 2000 color and material combinations.
- Important: For the AIR-door, only series 1500 and 3000 as well as the horizontal profile AIR-door can be used.
- The details shown are to be understood as examples; a wide range of variations with similar designs are available.

_PREPARATION / ASSEMBLY

PREPARATION:

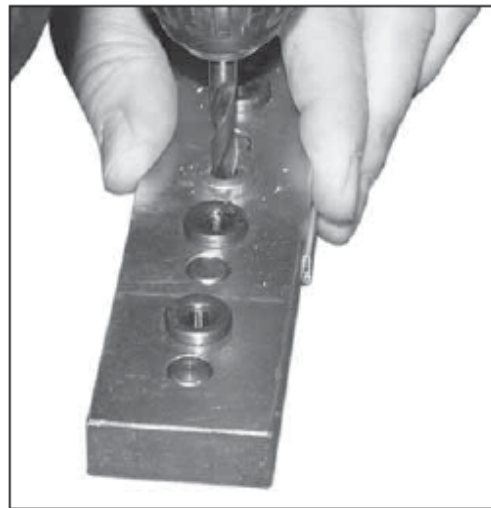
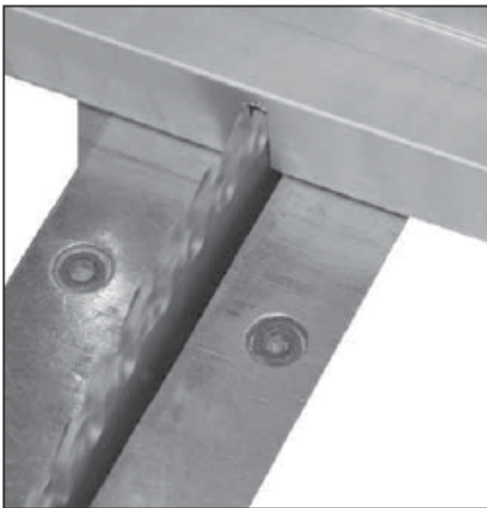
After having unpacked and checked all items you can start your assembly work. We recommend reading these instructions carefully before starting.

When setting the doors temporarily aside, only lean the assembled doors on their lateral frame profiles (leaned on their side)– NEVER stand them straight up on the bottom rails. This may damage the rollers!

ASSEMBLY:

You will find detailed descriptions of the assembly steps in the following chapters. It is important that you follow these steps in correct order otherwise your sliding door system could get damaged. Work in any case with high accuracy.

A_CUT FRAME PROFILES:



1_Mark your cuts.

2_Cut the profiles using a miter saw. In order to properly determine the measurements, keep in mind that the bottom rail fits inside the vertical profile (2 mm longer / 1/16" longer).

3_Clean the cut surfaces carefully.

4_Cut dividing rails to length (same procedure like with bottom rail only with panels of 4-6 mm).

5_Punch holes for profiles and rollers or drill with help of the included drilling template (first drill 6,5 mm / 1/4" for the inner side and then 10 mm / 3/8" for the outer side).

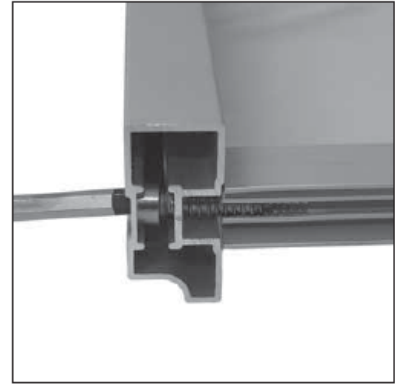
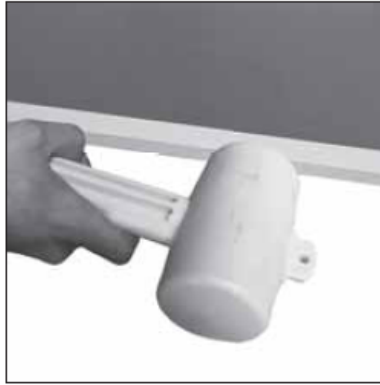
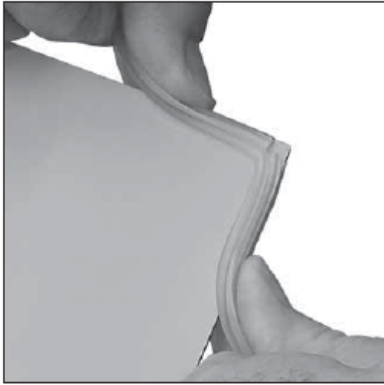
B_CUT PANEL / MOUNT IT:

Special Case: dividing rails, which physically divide the panel:

If you cut the panel yourself, please pay special attention to the measurements of sloped ceilings. We recommend checking the sizes twice. Take the measurements, calculate the angle, and draw up a template – particularly with sloped walls and ceilings.

_ASSEMBLY

C_AFFIX FRAME AROUND THE PANEL / SCREW IT IN:



1_Lay the panel on a table.

Special Case: only for mirror and glass panels: Stretch the gasket around the glass. Start in the center of the top edge of the panel. For the corner, cut an approx. 2 mm / 1/16" deep notch into the back of the gasket and stretch the gasket over the corner (picture left).

2_Put the top rail on the panel and attach it with help of a rubber mallet.

3_Attach the bottom rail.

4_Press the stiles onto the panel, screw them together with top / bottom rails.

5_Put a straightedge striker on the vertical profiles and make corrections, if necessary.

D_SPECIAL CASE - DIVIDING RAILS:



1_As shown in the above example, put profiles, panels and dividing rails together, but do not screw them together yet.

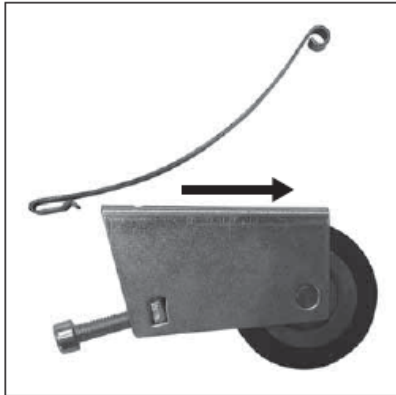
2_Mark the position for the drill holes with a pencil.

3_Drill with a 6,5 mm / 1/4" drill and then with a 8,5 mm / 5/16" drill (outside).

4_Now screw it together.

_ASSEMBLY

E_ATTACH ROLLERS:



1_



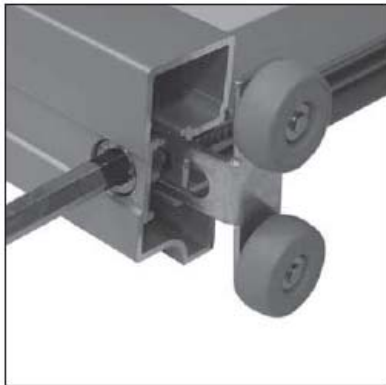
2_



3_

Bottom rollers:

NOTICE: Before you install the bottom roller, you have to attach the anti-jump spring to the roller (pictures 1_ and 2_). Push the bottom roller into the bottom rail and screw it in through the vertical profile (picture 3_).



4_



5_

Top rollers:

Top rollers are screwed together with the vertical profiles. For the top horizontal profile you screw the screws in completely in order to cut the screw thread, and then unscrew a bit so that the top rollers can be inserted. Push the top roller into the top of the vertical profile and tighten the screw (pictures 4_ and 5_).